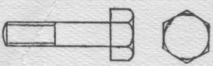

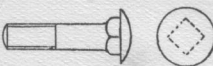



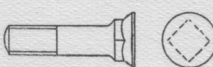

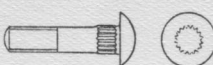

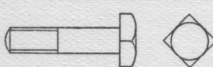
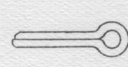
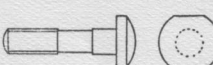
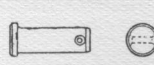



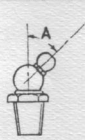

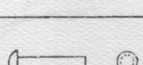

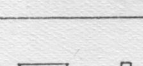




# IDENTIFICATION OF BOLTS, NUTS, ETC.

## APPLICABLE TO TRACTOR AND IMPLEMENTS

	BH—Hexagon head bolt.		NT—Slotted hexagon nut.
	BC—Carriage head bolt.		NC—Castle nut.
	BK—Cultivator head bolt.		CNX—Hexagon machine screw nut.
	BP—Plough head bolt.		WF—Flat washer.
	BR—Rib Neck Carriage bolt.		WL—Spring lock washer.
	BS—Square head bolt.		PC—Cotter pin.
	BB—Button head bolt.		PS—Shoulder pin.
	SF—Flat head machine screw.		12 PLF—Straight— $\frac{1}{8}$ " Briggs. 12 PLFR—Straight with pressure relief fitting. 25 SLF—Straight— $\frac{1}{4}$ "—28 thds.
	SR—Round head machine screw.		Angle "A" 12 PLF 30 30-35° $\frac{1}{8}$ " Briggs thread 12 PLF 45 45° " " 12 PLF 67 67½° " " 12 PLF 67R 67½° with pressure relief fitting
	SS—Set screw, square head, cup point.		12 PLF 90 90° 25 SLF 45 38-45° $\frac{1}{4}$ " Amer. thread 25 SLF 90 90° " "
	SD—Drive screw, round head.		RB—Button head rivet. RC—Countersunk head rivet. RF—Flat head rivet. RW—Wagon box head rivet.
	NH—Hexagon head nut. NHJ—Hexagon head jam nut.		WK—Woodruff key.

Taking a  $\frac{5}{16}$ "  $\times$  2" long fine thread hexagon Parkerised bolt as an example, the part number is determined thus :—

1. The first two decimal figures of the diameter are quoted as the first two figures of the part number, thus the  $\frac{5}{16}$ " dia. bolt will start "31" (i.e., the decimal equivalent of  $\frac{5}{16}$  is .3125).
2. The type of thread is indicated next—"F" for fine thread (C for coarse) the part number now becomes "31 F."
3. This is followed by the Part Number Group, which for a bolt is "B" (N for nut, W for washer, etc.) the part number is now "31 FB."
4. Then comes the type of head, "H" for hexagon (C for carriage, K for cultivator head, etc.) the part number is now "31 FBH."
5. The bolt length, which comes next, is quoted in hundredths of an inch, so that the part number for the bolt will now be "31 FBH 200."
6. Lastly, the protective finish or heat treatment is shown ("A" for case hardened, "B" for Parkerised, "C" for case hardened and Parkerised). So the final part number becomes "31 FBH 200B."